

Work Order ID 61866

Wednesday, September 08, 2010 11:54:24 A



Page 1

Item ID: D3439-3

Accept



Setup Start



Revision ID:

Stop



Item Name: Stud

Start Date: 9/8/2010 Start Qty: 100.00



Cust Item ID:

Required Date: 9/15/2010 Req'd Qty: 100.00



Customer:

Reference:

Approvals:

Process Plan:

H

Date:

10-9-08

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start



Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3439

B

100

0.00



Hardinge

Memo

0.00

Hardinge CNC Lathe Small

TURN AS PER FOLIO FA959
FOLIO REV: *N/A*
DWG REV: *B*

SL 10/09/15

(101)

DEBURR

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

SL 10/09/15

Work Order ID 61866

Wednesday, September 08, 2010 11:54:24 A

Page 2

Item ID: D3439-3

Accept

Revision ID:

Item Name: Stud

Start Date: 9/8/2010 Start Qty: 100.00

Required Date: 9/15/2010 Req'd Qty: 100.00

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120

QC8- Inspect parts - second check

0.00

88, 9/09/15

101

✓



QC

Memo

0.00

Quality Control

130

Identify as per dwg & Stock Location: 278

0.00



Packaging

Memo

0.00

Packaging

054

10/09/15 (VAT)

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/09/15

MF
10-9-15

Picklist Print

Wednesday, September 08, 2010 11:54:29 AM

Page 1

Work Order ID: 61866

Parent Item: D3439-3

Parent Item Name: Stud



Start Date: 9/8/2010

Required Date: 9/15/2010

Start Qty: 100.00

Required Qty: 100.00

Comments: IPP Rev:A 10.09.08 new issue verf:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M303R0.375		Purchased	No			100	f	4.3000	0.113	11.89474			



303 Round Bar 0.375"



21 10/09/15

Location

Loc Qty

Loc Code

MAT028

4.3

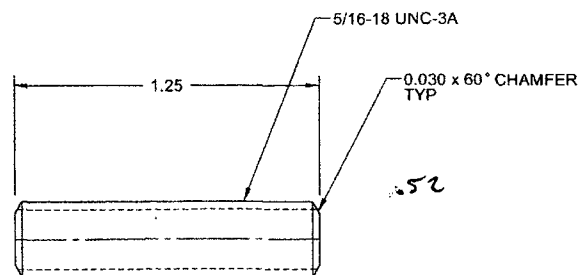
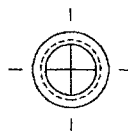
112041


4.3

4.3

7.59

~~M 303R~~
 M 303R0.500
 55303.500
 114482 — not pulled
 9/10.09.15



D3439-3 STUD 

SHOP COPY
REV. B
ENCLOSURE
UNCOMMIT
SUBJ:
WORK OF
NO. *61866*

pl 10-9-06

RELEASED
2010-09-07
MP

- NOTES:**
1) MATERIAL: AISI 303 STAINLESS STEEL ROUND BAR PER ASTM A582
REF DART SPEC M303R
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010
6) IDENTIFICATION: NONE
7) WEIGHT: 0.03 lbs

DESIGN	<i>g</i>	DART AEROSPACE LTD	
DRAWN	<i>g</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>g</i>	DRAWING NO. D3439	REV. B
MFG. APPR.	<i>g</i>	SHEET 2 OF 2	
APPROVED	<i>g</i>	TITLE	SCALE
DE APPR.	<i>g</i>	MIRROR ASSEMBLY	NTS
DATE	10.07.20	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

323

1.336